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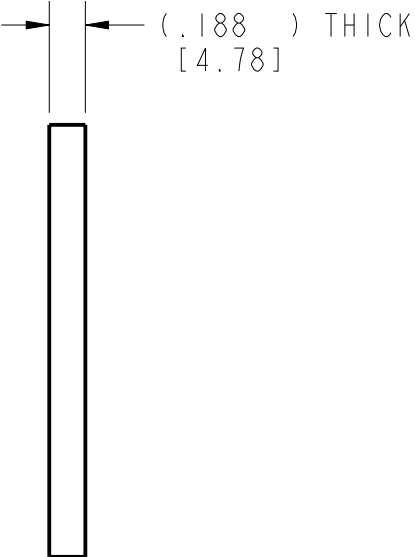
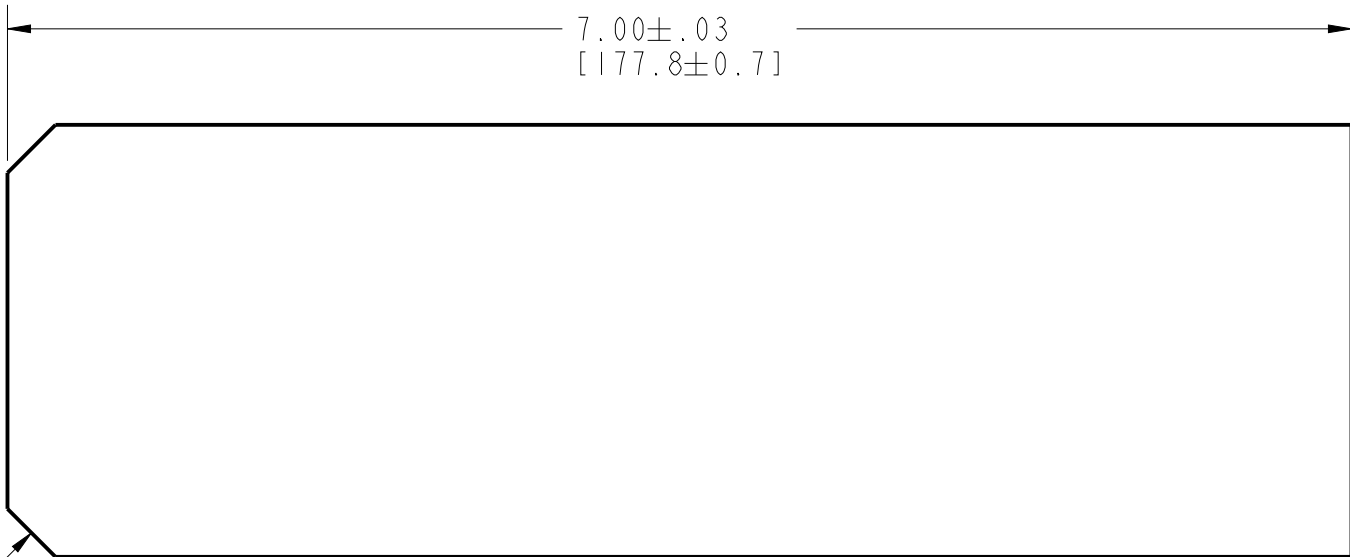
DRAWING NO. 908-1869-12

REV. A

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REVISIONS

RELEASE	LTR	DESCRIPTION	DRAWN/REV. BY	ENGINEER	DATE	APPROVALS ON FILE
ER0182	A	RELEASE FOR PRODUCTION	A.GUDIPUDI	J.KOONCE	15-DEC-2017	



- NOTES:
- 1. MATERIAL: 7 GA STAINLESS STEEL-316L OR 304L PER ASTM A480
 - 2. FINISH: NONE
FINISH SPEC: NONE
 - 3. COLOR: N/A
COLOR SPEC: NONE

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TOLERANCES (UNLESS OTHERWISE NOTED)

DECIMALS	ANGLES	MM
.XX ±.030	±1/2°	.X ±.76
.XXX ±.010		.XX ±.254

REMOVE ALL BURRS AND SHARP EDGES TO .010 R MAX.

MACHINED SURFACES SHALL HAVE A 125 MICRO-FINISH OR BETTER.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.

DIMENSIONS DESIGNATED [XX] ARE IN MILLIMETERS.

DRAWING SCALE: 1.000 SHOWN FOR REFERENCE ONLY
DO NOT SCALE DRAWING

NEXT ASSY 908-1869-01	E-JOB 4659
MANUFACTURING DRAWING	
CUSTOMER REFERENCE	
ORIGINAL RELEASE DATE 15-DEC-2017	
THIS DRAWING CONFORMS TO ASME Y14.5-2009 AND SHAW DEVELOPMENT ES-2030	
THIRD ANGLE PROJECTION	



25190 Bernwood Dr., Bonita Springs, Florida 34135 WWW.SHAWDEV.COM

TITLE STIFFENER BLOCK			
CODE IDENT NO. 59647	SIZE B	DRAWING NO. 908-1869-12	REVISION A
DRAWING STATE Released			SHEET 1 of 1

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