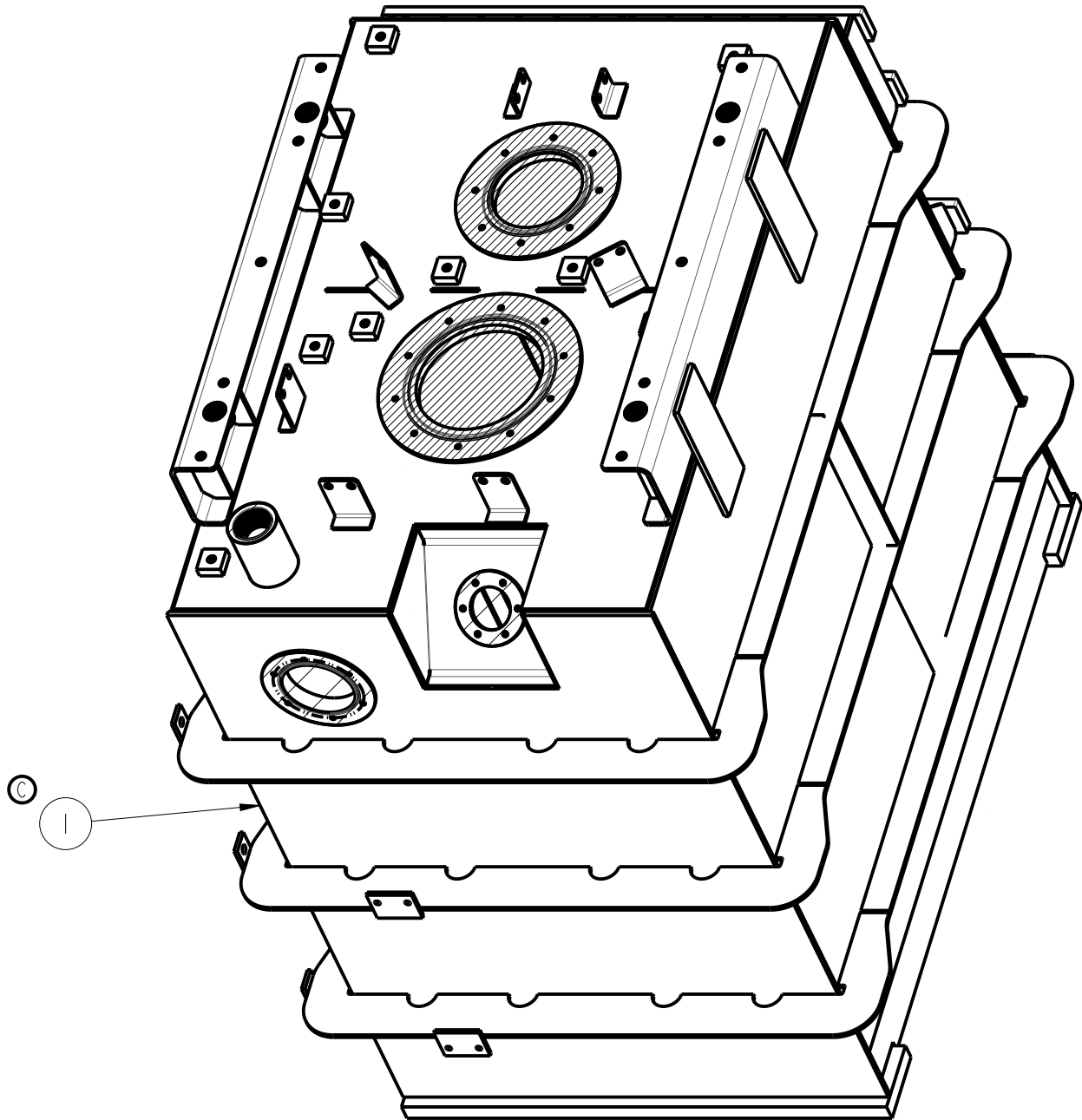


REVISIONS							
RELEASE	LTR	DESCRIPTION		DRAWN/REV. BY	ENGINEER	DATE	APPROVALS ON FILE
EC1282	C	918-1320-01 REV 'C' WAS REV 'B' (A3)		F.MOHAMMED	S.MILETTE	03-Feb-2023	



- NOTES:
1. PAINT TANK P/N 918-1320-01 EXCEPT IN REGIONS INDICATED TO BE MASKED OR DESIGNATED NOT TO BE POWDER COAT. INTERIOR OF TANK IS NOT POWDER COATED.
 2. SURFACE PREP/CLEANING:
 - 2.1 MEDIA BLAST SURFACE PER POWDER COAT MANUFACTURERS RECOMMENDATIONS. CLEAN SURFACES OF ALL CONTAMINATION, OILS, ETC THAT MAY EFFECT POWDER COAT ADHESION
 3. POWDER COAT SYSTEM:
 - 3.1 FINISH: POWDER COAT. COLOR: RAL 7021, BLACK GREY. POWDER COAT SYSTEM: IFS COATINGS, SRSF 75918, THERMOSETTING POLYESTER-TG1C POWDER COAT, DRY FILM THICKNESS: 2.0 -3.0 MIL
 - 3.2 REFER TO IFS COATINGS APPLICATION SPECIFICATIONS FOR APPLICATION PROCEDURES
 4. ANY SUBSTITUTIONS MUST BE SUBMITTED IN WRITING TO SHAW DEVELOPMENT PRODUCT ENGINEERING FOR APPROVAL.
5. COAT WITH EPOXY PRIMER, COLOR: (NO REQUIREMENT) DRY FILM THICKNESS: 2.4 MIL [60 MICROMETER] MAX.

ITEM NO.		QTY. REQD	PART OR IDENTIFYING NO.	TANK WELDMENT, DEF		MATERIAL	REVISION
1		1	918-1320-01	NOMENCLATURE OR DESCRIPTION		-	C
NOTICE OF CONFIDENTIAL INFORMATION AND PROPRIETARY RIGHTS: THIS DOCUMENT MAY NOT BE DISCLOSED TO OTHERS EXCEPT BY EXPRESS WRITTEN PERMISSION OF SHAW DEVELOPMENT, LLC. THIS DOCUMENT CONTAINS CONFIDENTIAL COMMERCIAL AND TECHNICAL DATA, CONCEPTS AND OTHER INFORMATION, ALL OF WHICH ARE PROPRIETARY AND OF ECONOMIC VALUE TO SHAW DEVELOPMENT, LLC. THIS DOCUMENT MAY NOT BE USED FOR MANUFACTURE OR PROCESSING UNLESS EXPLICIT WRITTEN PERMISSION OF SHAW DEVELOPMENT, LLC. ANY USE OTHER THAN CONFIDENTIAL EVALUATION IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF SHAW DEVELOPMENT, LLC. © 2019 Shaw Development, LLC. All rights reserved.				TOLERANCES (UNLESS OTHERWISE NOTED)		NEXT ASSY 918M1321-01	
				DECIMALS ANGLES MM .XX ± .030 ± 1/2° .X ± .76 .XXX ± .010 .XX ± .254		E-JOB 4832	
				REMOVE ALL BURRS AND SHARP EDGES TO .010 R MAX.		MANUFACTURING DRAWING 918-1320-01	
				MACHINED SURFACES SHALL HAVE A 125 MICRO-FINISH OR BETTER.		CUSTOMER REFERENCE 25190 Bemwood Dr., Bonita Springs, Florida 34135	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. DIMENSIONS DESIGNATED (XX) ARE IN MILLIMETERS.				ORIGINAL RELEASE DATE 21-Jun-2019		WWW.SHAWDEV.COM	
DRAWING SCALE: 0.125 SHOWN FOR REFERENCE ONLY DO NOT SCALE DRAWING				THIRD ANGLE PROJECTION		TITLE POWDER COAT WELDMENT TANK	
				THIS DRAWING CONFORMS TO ASME Y14.5-2009 AND SHAW DEVELOPMENT ES-2030		REVISION C	
				DRAWING NO. 918-1320-01P		SHEET 1 OF 1	
				DRAWING STATE Released			

