

4

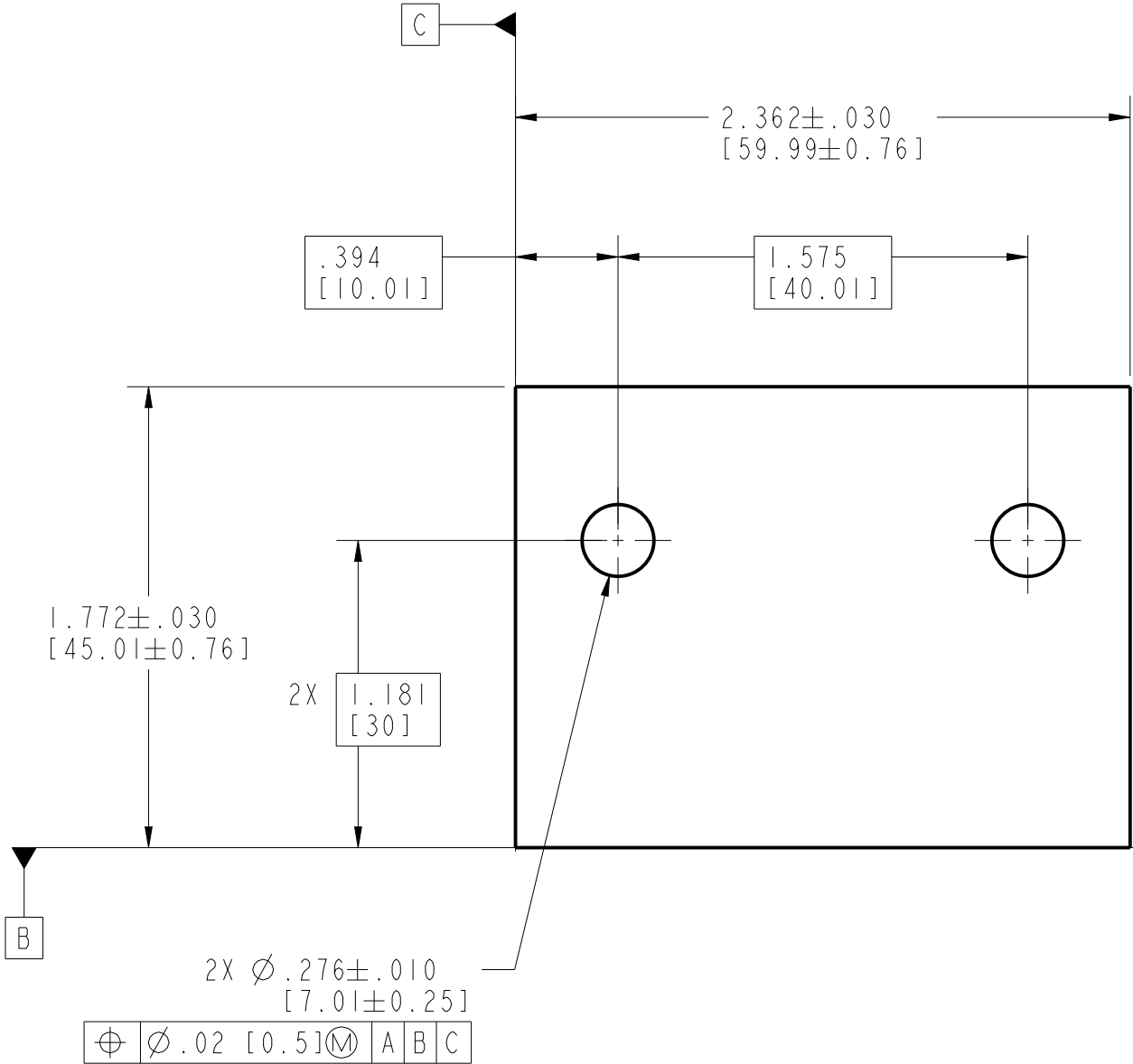
3

DRAWING NO. 908-1869-14

REV. A

1

REVISIONS					
RELEASE	LTR	DESCRIPTION	DRAWN/REV. BY	ENGINEER	DATE
ER0182	A	RELEASE FOR PRODUCTION	A.GUDIPUDI	J.KOONCE	15-DEC-2017
APPROVALS ON FILE					



- NOTES:
- MATERIAL: 7 GA STAINLESS STEEL-316L OR 304L PER ASTM A480
 - FINISH: NONE
FINISH SPEC: NONE
 - COLOR: N/A
COLOR SPEC: NONE

4

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TOLERANCES (UNLESS OTHERWISE NOTED)

DECIMALS	ANGLES	MM
.XX ± .030	± 1/2°	.X ± .76
.XXX ± .010		.XX ± .254

REMOVE ALL BURRS AND SHARP EDGES TO .010 R MAX.

MACHINED SURFACES SHALL HAVE A 125 MICRO-FINISH OR BETTER.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.

DIMENSIONS DESIGNATED [XX] ARE IN MILLIMETERS.

DRAWING SCALE: 1.500 SHOWN FOR REFERENCE ONLY
DO NOT SCALE DRAWING

NEXT ASSY 908-1869-01	E-JOB 4659
MANUFACTURING DRAWING	
CUSTOMER REFERENCE	
ORIGINAL RELEASE DATE 15-DEC-2017	
THIS DRAWING CONFORMS TO ASME Y14.5-2009 AND SHAW DEVELOPMENT ES-2030	
THIRD ANGLE PROJECTION	

SHAW DEVELOPMENT

25190 Bernwood Dr., Bonita Springs, Florida 34135 WWW.SHAWDEV.COM

TITLE
PLATE

CODE IDENT NO. 59647	SIZE B	DRAWING NO. 908-1869-14	REVISION A
DRAWING STATE Released			SHEET 1 of 1