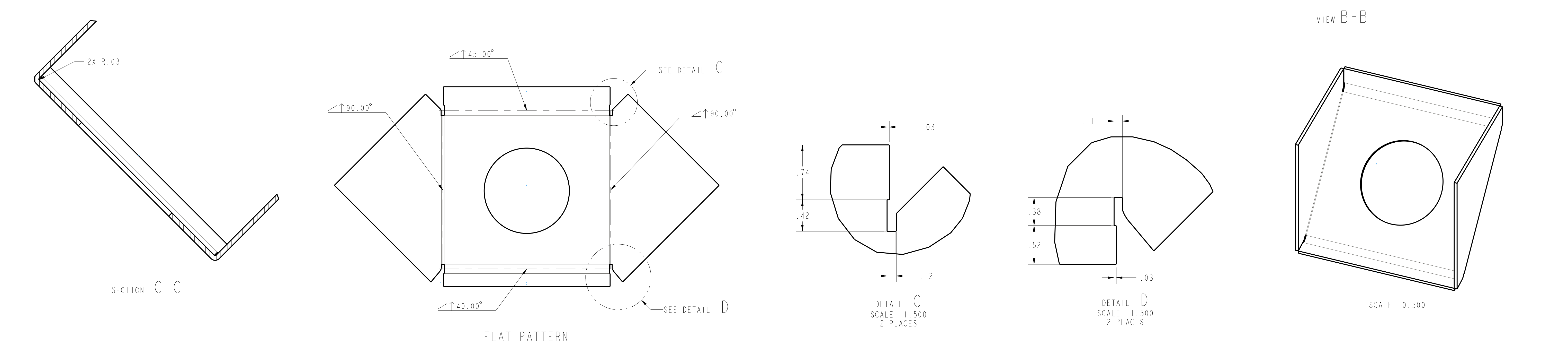
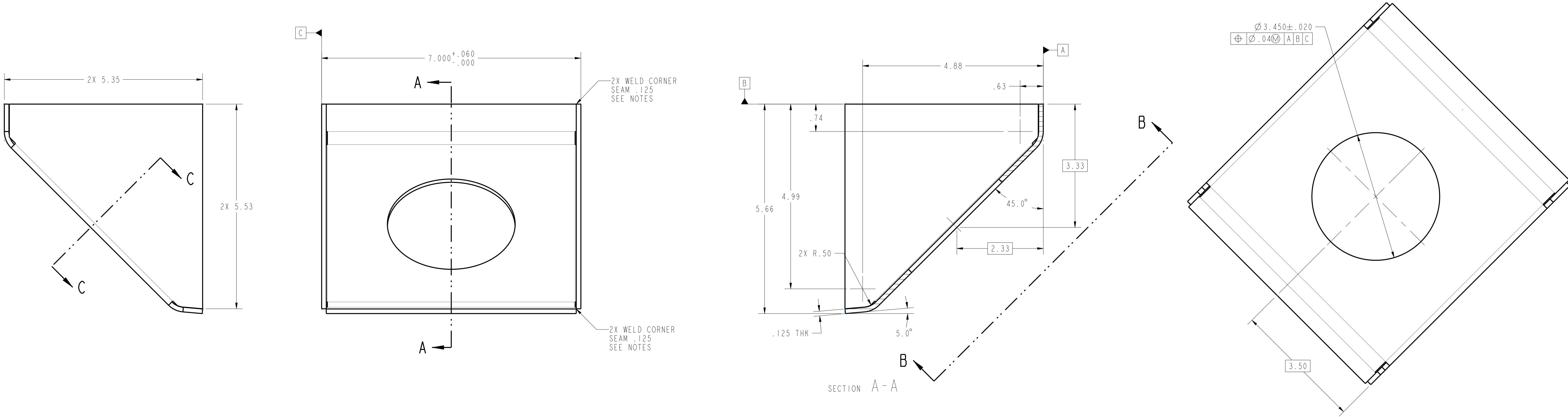


REVISIONS						
RELEASE	LTR	DESCRIPTION	DRAWN/REV. BY	ENGINEER	DATE	APPROVALS
ER15/068	A	RELEASE FOR PRODUCTION	A.ANITH	J.NAVASUNDI	04/17/15	ON FILE



- NOTES:
1. MATERIAL: STAINLESS-STEEL-316L OR 304L PER ASTM A240
 2. FINISH: NONE
 3. COLOR: NONE
 4. WEIGHT: 3.0 lbs.
 5. FILLER MATERIAL TO BE 304L / 308L
 6. ALL WELDS CONFORM TO AWS D1.6
 7. WELDS MUST BE CONTINUOUS AND LEAK TIGHT.
 8. REMOVE ALL BURRS, SHARP EDGES & WELD SPATTER.
 9. UNLESS OTHERWISE SPECIFIED, BLOCK TOLERANCES DO NOT APPLY TO REFERENCE DIMENSIONS.

NOTICE OF CONFIDENTIAL INFORMATION AND PROPRIETARY RIGHTS: THIS DOCUMENT MAY NOT BE DISCLOSED TO OTHERS EXCEPT BY EXPRESS WRITTEN PERMISSION OF SHAW DEVELOPMENT, LLC. THIS DOCUMENT CONTAINS CONFIDENTIAL COMMERCIAL AND TECHNICAL DATA, CONCEPTS AND OTHER INFORMATION, ALL OF WHICH ARE PROPRIETARY AND OF ECONOMIC VALUE TO SHAW DEVELOPMENT, LLC. THIS DOCUMENT MAY NOT BE USED FOR MANUFACTURE OR PROCESSING USES WITHOUT THE PRIOR WRITTEN PERMISSION OF SHAW DEVELOPMENT, LLC. © 2015 Shaw Development, LLC. All rights reserved.		(UNLESS OTHERWISE NOTED) DECIMALS ANGLES MM .XX ± .030 ± 1/2° .X ± .76 .XXX ± .010 .XX ± .254		NEXT ASSY 908-1404-01 5:JOB 3455		MANUFACTURING DRAWING		CUSTOMER REFERENCE		ORIGINAL RELEASE DATE 04/17/15		THIS DRAWING CONFORMS TO ASME Y14.5-2009 AND SHAW DEVELOPMENT-ES-2030		TITLE PANEL, FILLER	
		REMOVE ALL BURRS AND SHARP EDGES TO .010 R MAX. MACHINED SURFACES SHALL HAVE A 125 MICRO-FINISH OR BETTER. UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIMENSIONS DESIGNATED [XX] ARE IN MILLIMETERS. DO NOT SCALE DRAWING SCALE SHOWN FOR REF. ONLY DRAWING SCALE: 0.750		THIRD ANGLE PROJECTION		CODE IDENT NO. 59647		SIZE D		DRAWING NO. 908-1404-18		TITLE A		SHEET 1 of 1	

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