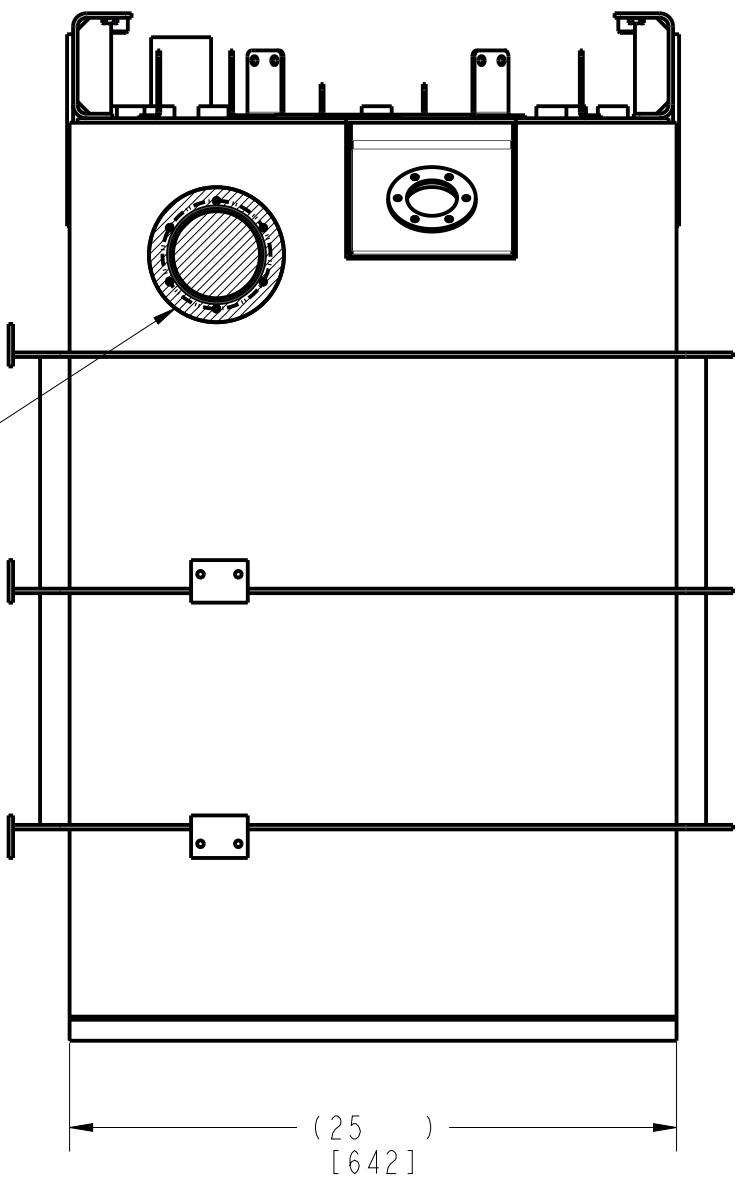
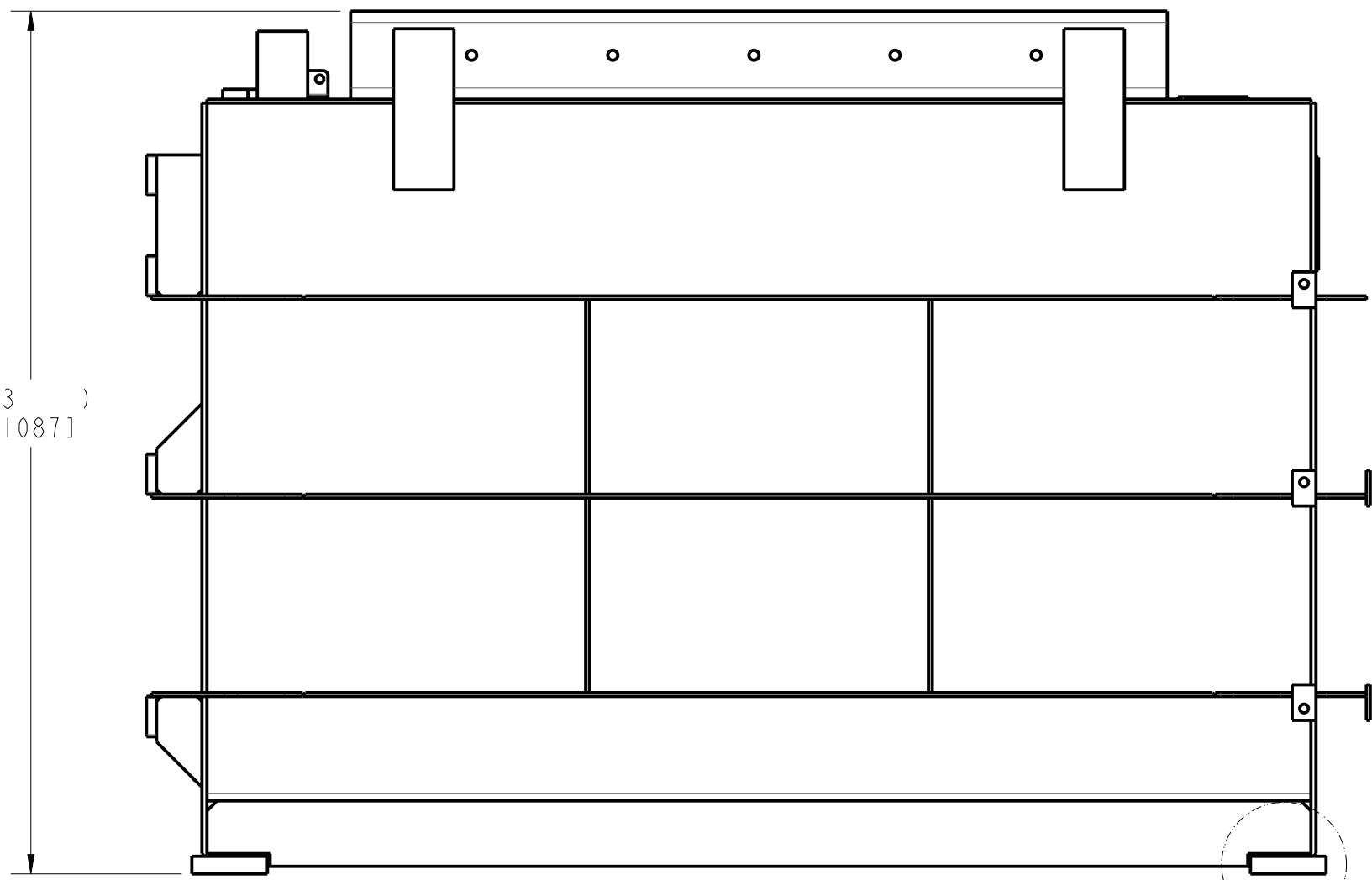
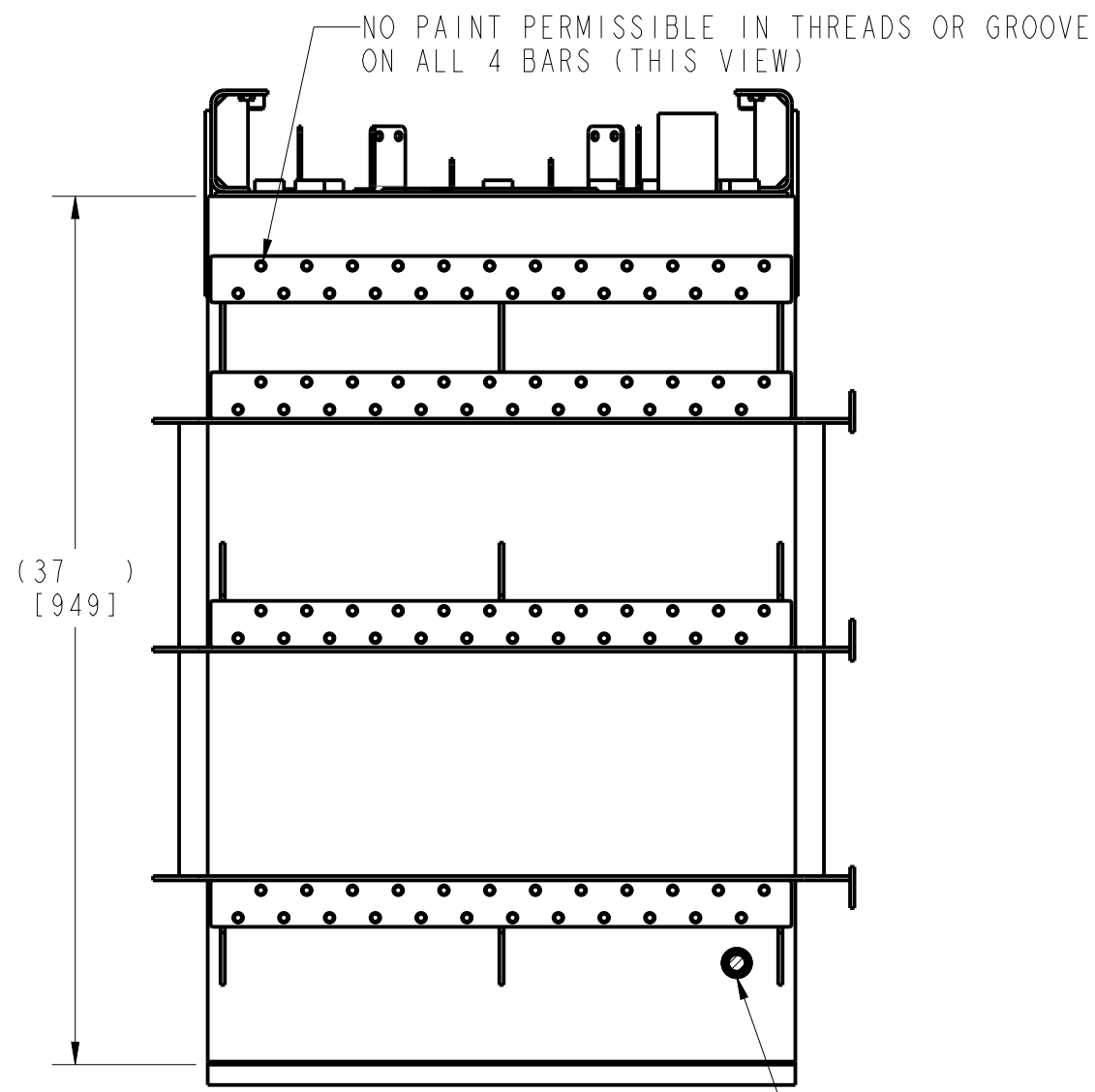
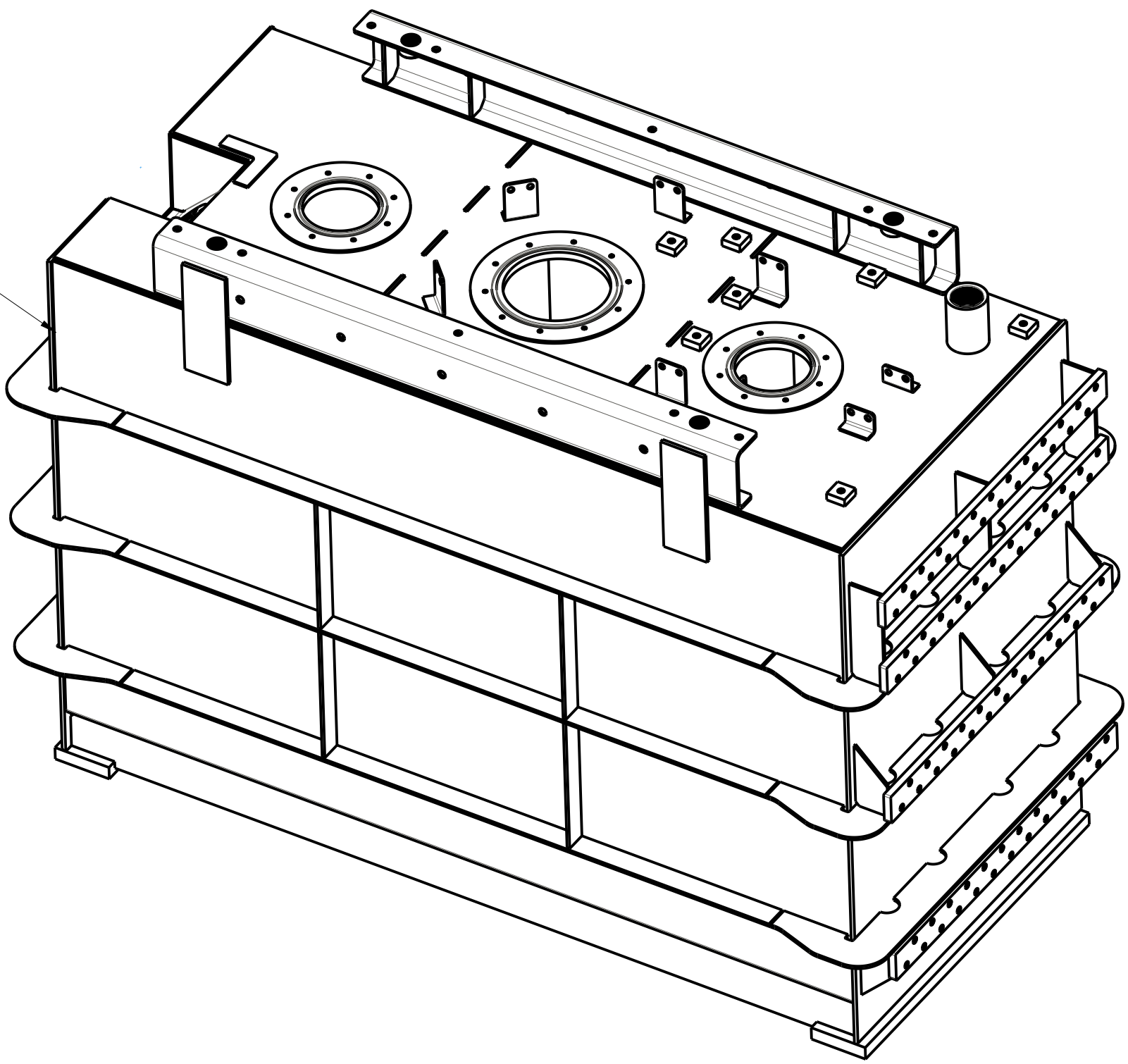
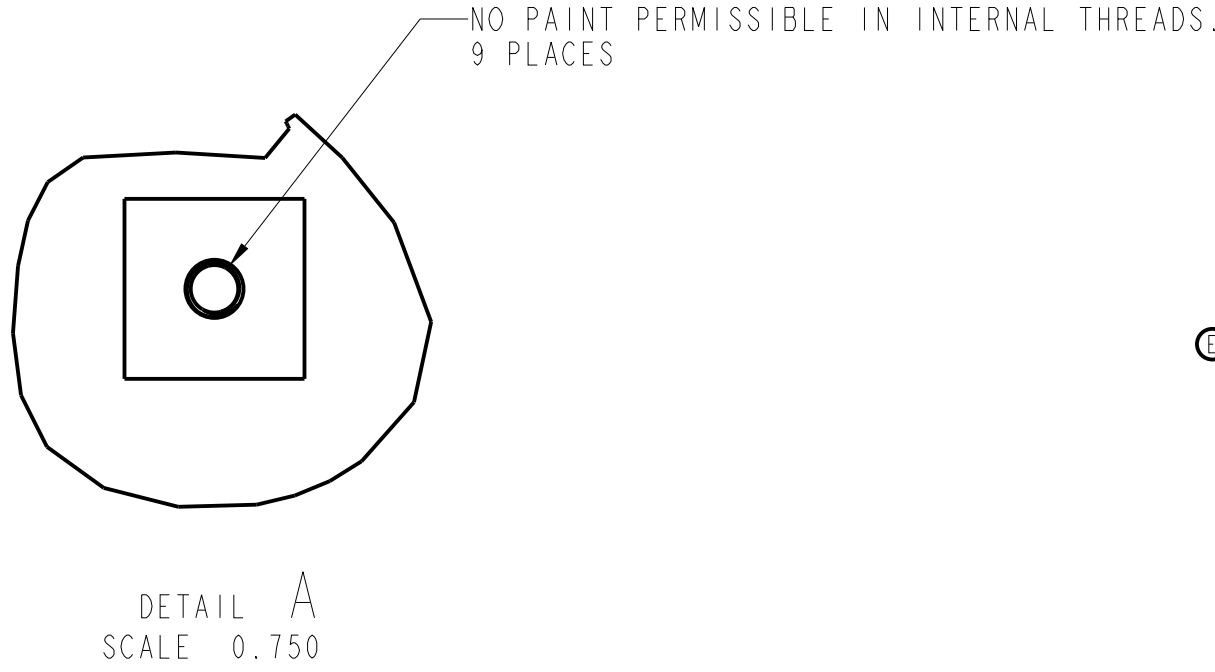
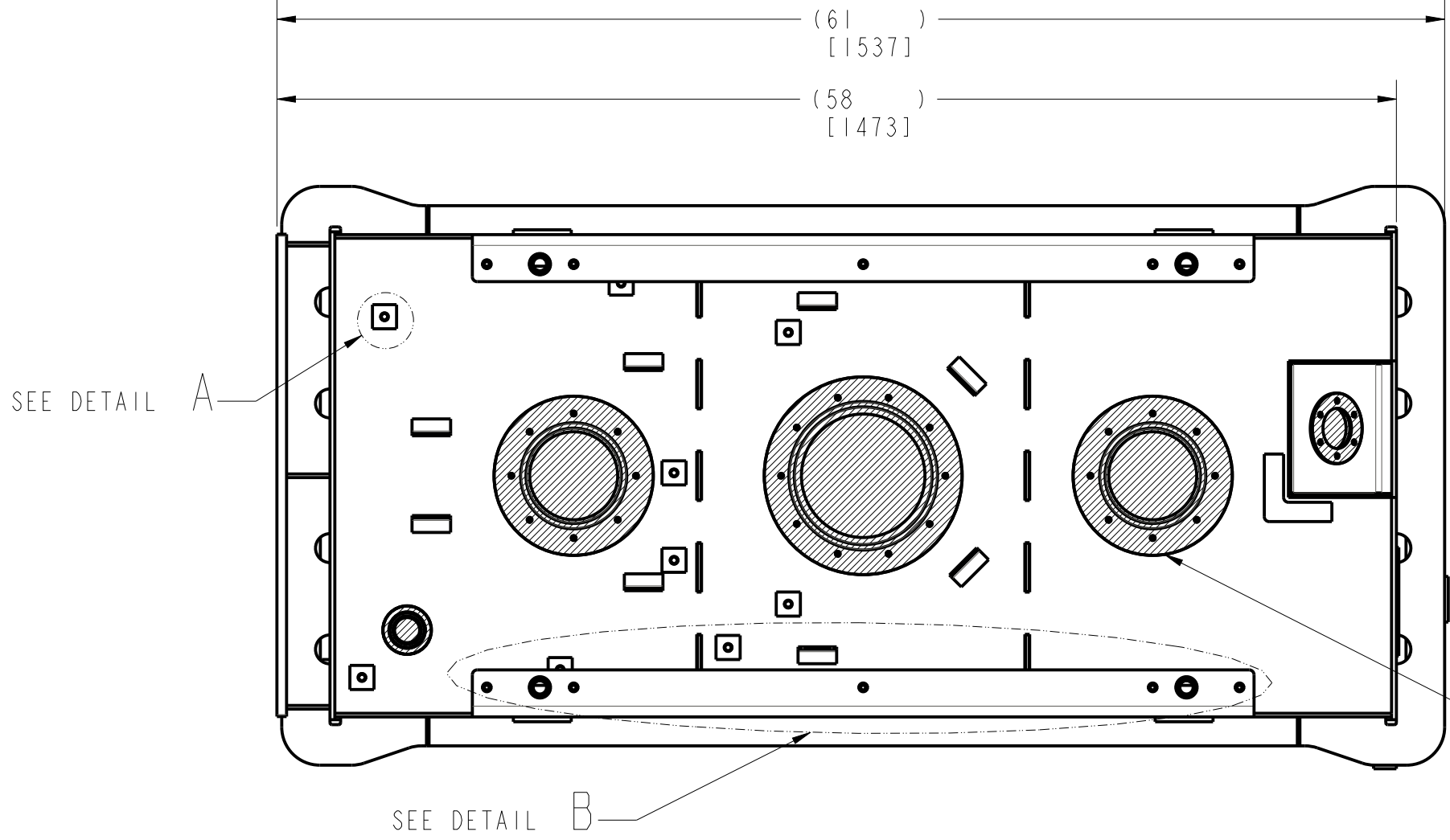
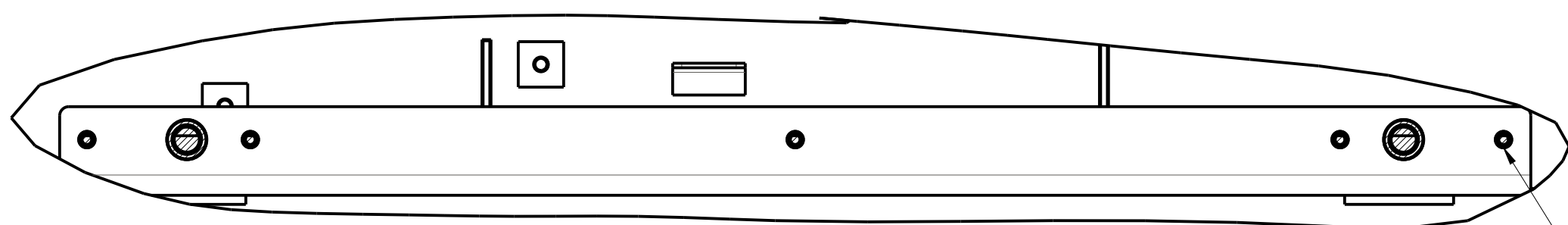
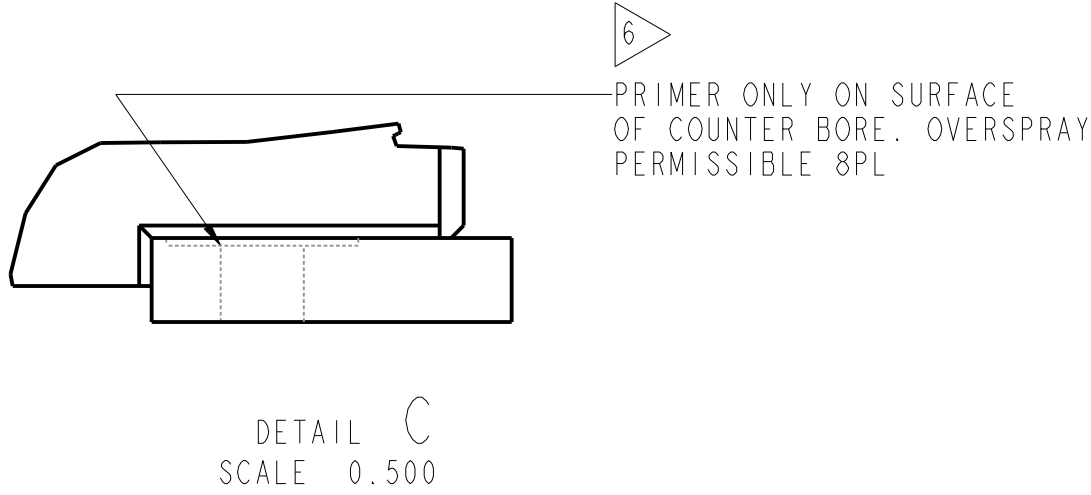
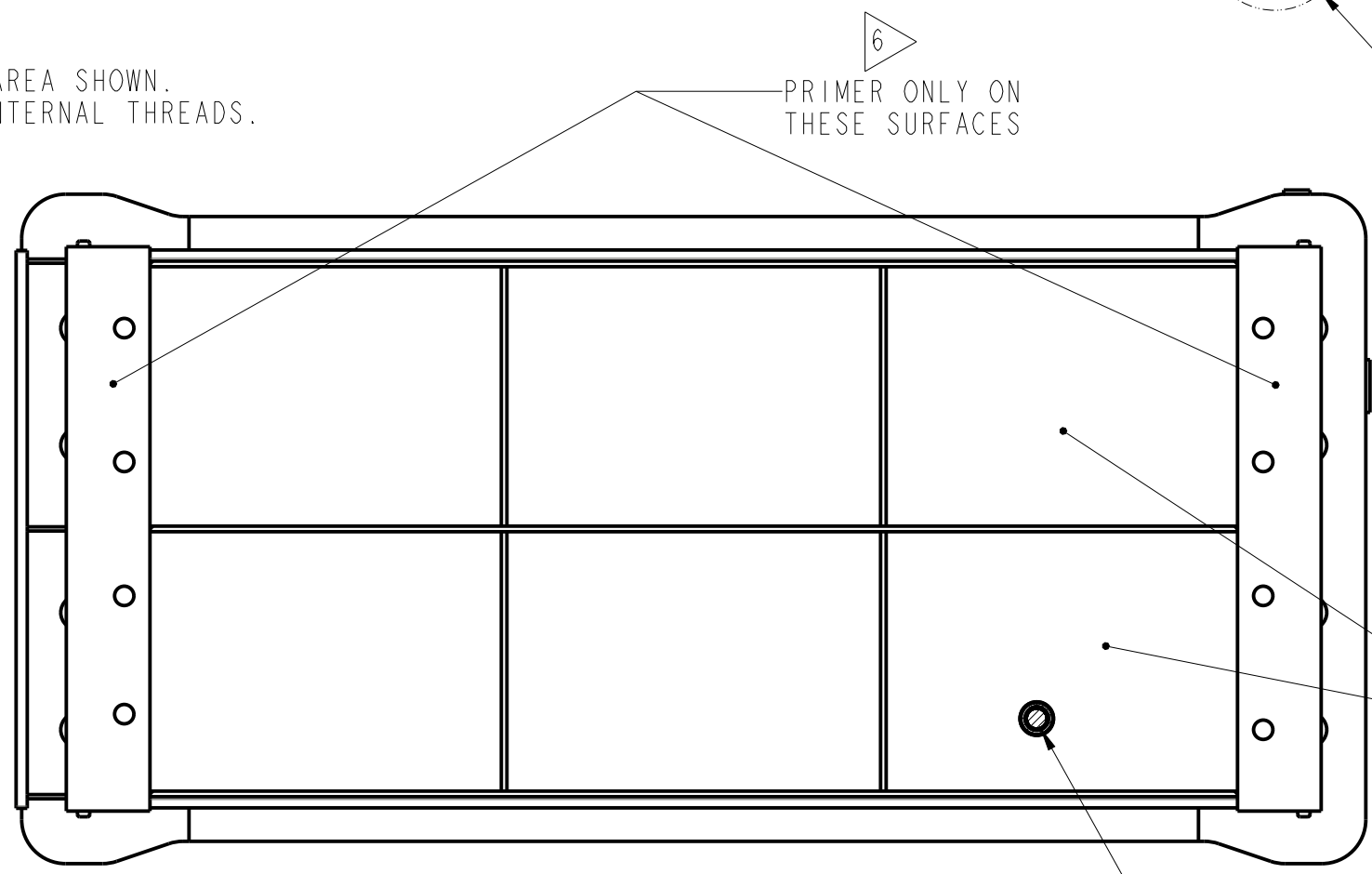


| REVISIONS |     |                                                                                |               |           |             |           |
|-----------|-----|--------------------------------------------------------------------------------|---------------|-----------|-------------|-----------|
| RELEASE   | LTR | DESCRIPTION                                                                    | DRAWN/REV. BY | ENGINEER  | DATE        | APPROVALS |
| EC1533    | E   | 908-1869-01 REV 'F' WAS REV 'E' (A3)<br>UPDATED PAINT SPECIFICATION NOTES (B3) | F.MOHAMMED    | S.MILETTE | 31-Jan-2025 | ON FILE   |



- NOTES:
1. PAINT TANK P/N 908-1869-01 EXCEPT IN REGIONS INDICATED TO BE MASKED OR DESIGNATED NOT TO BE PAINTED. INTERIOR OF TANK IS NOT PAINTED.
  2. CLEANING:
    - 2.1 PAINTED SURFACES TO BE CLEANED OF ALL SOLVENT BASED AND WATER BASED CONTAMINANTS. BASE METAL IS STAINLESS STEEL.
    - 2.2 SOLVENT / THINNER FOR PRECLEANING: LANKWITZER NO. VU80-0102/0 OR VX80-0100/0
  3. PAINT SYSTEM PER KOMATSU PAINT SPEC: WN65592640 OR KOMATSU APPROVED EQUIVALENT
    - 3.1 PRIMER: TWO COATS > 40 MICROMETERS EACH  
COLOR: RAL7021, BLACK GREY OR KOMATSU APPROVED EQUIVALENT
    - 3.2 FINISH COAT: ONE COAT > 40 MICROMETERS  
COLOR: RAL7021, BLACK GREY OR KOMATSU APPROVED EQUIVALENT
  4. REFER TO LANKWITZER APPLICATION SPECIFICATIONS FOR CORRECT REDUCTION, MIXING AND APPLICATION PROCEDURES.
  5. ANY SUBSTITUTIONS MUST BE SUBMITTED IN WRITING TO SHAW DEVELOPMENT ENGINEERING FOR APPROVAL.
  6. SURFACES ARE NOT TO BE PAINTED WITH PAINT IN NOTE 3 COAT WITH EPOXY PRIMER, COLOR: WHITE TYP. DRY FILM THICKNESS: 2.4 MIL [60 MICROMETER] MAX.



DETAIL B  
SCALE 0.250  
2X

|                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |            |                                                                                       |                                                   |                  |                             |
|---------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|---------------------------------------------------------------------------------------|---------------------------------------------------|------------------|-----------------------------|
| <div>©</div>                                                                                            | I                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | I          | 908-1869-01                                                                           | TANK WELDMENT, DEF TANK                           | -                | F                           |
|                                                                                                         | ITEM NO.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | QTY. REQD. | PART OR IDENTIFYING NO.                                                               | NOMENCLATURE OR DESCRIPTION                       | MATERIAL         | REVISION                    |
|                                                                                                         | NOTICE OF CONFIDENTIAL INFORMATION AND PROPRIETARY RIGHTS:<br>THIS DOCUMENT MAY NOT BE DISCLOSED TO OTHERS EXCEPT BY EXPRESS WRITTEN PERMISSION OF SHAW DEVELOPMENT, LLC.<br>THIS DOCUMENT CONTAINS CONFIDENTIAL COMMERCIAL AND TECHNICAL DATA, CONCEPTS AND OTHER INFORMATION, ALL OF WHICH ARE PROPRIETARY AND OF ECONOMIC VALUE TO SHAW DEVELOPMENT, LLC.<br>THIS DOCUMENT MAY NOT BE USED FOR MANUFACTURE OR PROCESSING USES WITHOUT EXPRESS WRITTEN PERMISSION OF SHAW DEVELOPMENT, LLC.<br>ANY USE OTHER THAN CONFIDENTIAL EVALUATION IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF SHAW DEVELOPMENT, LLC.<br>© 2018 Shaw Development, LLC. All rights reserved. |            |                                                                                       | NEXT ASSY<br>908M1882-01                          | E-JOB<br>4659    |                             |
|                                                                                                         | TOLERANCES (UNLESS OTHERWISE NOTED):<br>DECIMALS ANGLES MM<br>XX ± .030 ± 1/2° .X ± .76<br>XXX ± .010 .XX ± .254                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |            |                                                                                       | MANUFACTURING DRAWING<br>-                        | SHAW DEVELOPMENT |                             |
| REMOVE ALL BURRS AND SHARP EDGES TO .010 R MAX.                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |            | CUSTOMER REFERENCE                                                                    | 25190 Bernwood Dr., Bonita Springs, Florida 34135 | WWW.SHAWDEV.COM  |                             |
| MACHINED SURFACES SHALL HAVE A 125 MICRO-FINISH OR BETTER.                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |            | ORIGINAL RELEASE DATE<br>09-MAR-2018                                                  | TITILE<br>PAINTED-WELDMENT TANK                   |                  |                             |
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.<br>DIMENSIONS DESIGNATED (XX) ARE IN MILLIMETERS. |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |            | THIS DRAWING CONFORMS TO ASME Y14.5-2009 AND SHAW DEVELOPMENT ES-2030                 | REVISION                                          |                  |                             |
| DRAWING SCALE: 0.125 SHOWN FOR REFERENCE ONLY<br>DO NOT SCALE DRAWING                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |            | THIRD ANGLE PROJECTION                                                                | CODE IDENT NO.<br>59647                           | SIZE<br>D        | DRAWING NO.<br>908-1869-01P |
|                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |            |  | DRAWING STATE<br>Released                         | SHEET<br>1 OF 1  |                             |