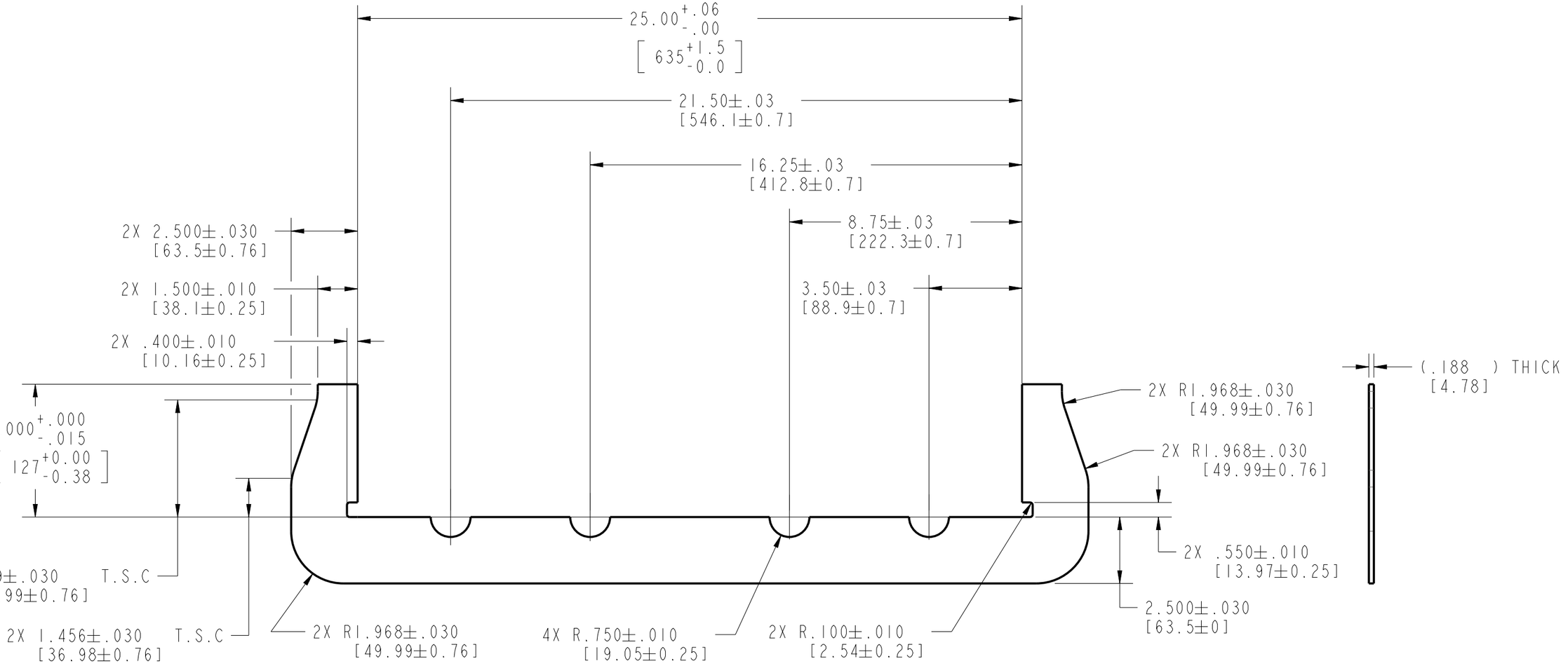
DRAWING NO.	908-1869-08	REV.	A

REVISIONS						
RELEASE	LTR	DESCRIPTION	DRAWN/REV. BY	ENGINEER	DATE	APPROVALS ON FILE
ER0182	A	RELEASE FOR PRODUCTION	A.GUDIPUDI	J.KOONCE	15-DEC-2017	



NOTES:
1. MATERIAL: 7 GA STAINLESS_STEEL-316L OR 304L PER ASTM A480
2. FINISH: NONE
   FINISH SPEC: NONE
3. COLOR: N/A
   COLOR SPEC: NONE

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TOLERANCES (UNLESS OTHERWISE NOTED)

DECIMALS	ANGLES	MM
.XX ±.030	±1/2°	.X ±.76
.XXX ±.010		.XX ±.254

REMOVE ALL BURRS AND SHARP EDGES TO .010 R MAX.

MACHINED SURFACES SHALL HAVE A 125 MICRO-FINISH OR BETTER.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.

DIMENSIONS DESIGNATED [XX] ARE IN MILLIMETERS.

DRAWING SCALE: 0.250 SHOWN FOR REFERENCE ONLY DO NOT SCALE DRAWING

NEXT ASSY	E-JOB
908-1869-01	4659

MANUFACTURING DRAWING

CUSTOMER REFERENCE

ORIGINAL RELEASE DATE
15-DEC-2017

THIS DRAWING CONFORMS TO ASME Y14.5-2009 AND SHAW DEVELOPMENT ES-2030

THIRD ANGLE PROJECTION

SHAW DEVELOPMENT

25190 Bernwood Dr., Bonita Springs, Florida 34135 WWW.SHAWDEV.COM

TITLE
HORIZONTAL EXTERNAL STIFFENER

CODE IDENT NO.	SIZE	DRAWING NO.	REVISION
59647	B	908-1869-08	A

DRAWING STATE	SHEET
Released	1 OF 1