

4

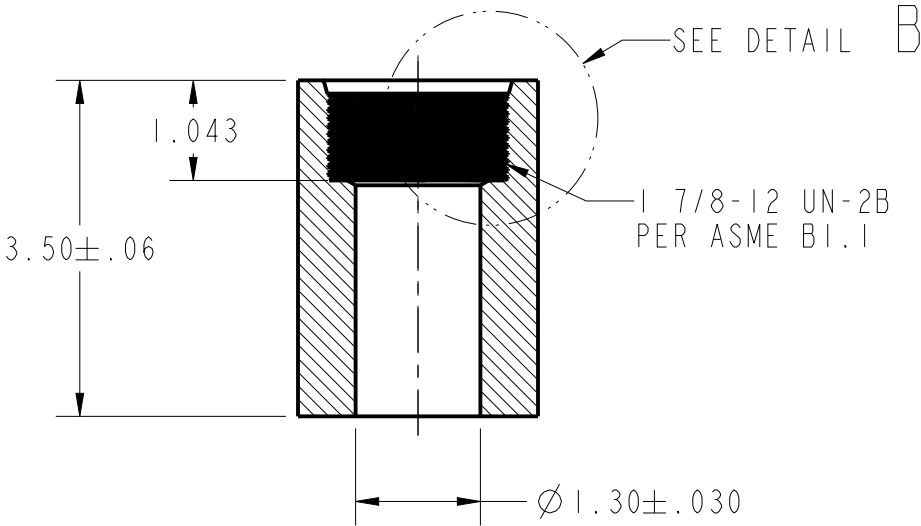
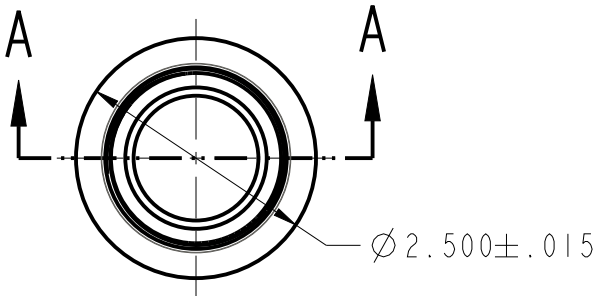
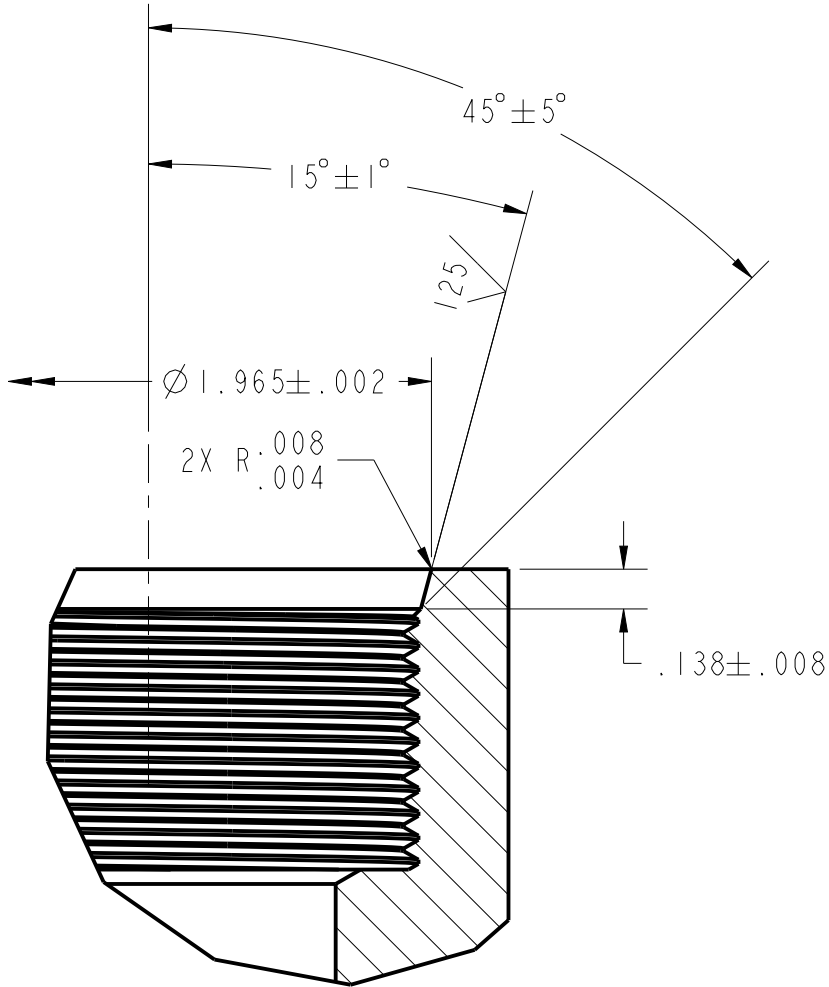
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DRAWING NO. 908-1774-01

REV. A

1

REVISIONS					
RELEASE	REV	DESCRIPTION	DRAWN/REV. BY	ENGINEER	DATE
ER17/028	A	RELEASE TO PRODUCTION	J. NAVASUNDI	J. KOONCE	27-FEB-2017
					APPROVALS ON FILE



DETAIL B
SCALE 1.500

SECTION A - A

- NOTES:
- 1. MATERIAL: STAINLESS-STEEL-304L OR 316L
 - 2. FINISH: NONE
FINISH SPEC: NONE
 - 3. COLOR: NONE
COLOR SPEC: NONE
 - 4. ALL DIMENSIONS & TOLERANCES PER
SAE J1926-1 EXCEPT HEIGHT & OD WITH NO SPOTFACE DIAMETER
 - 5. DEBURR THE SHARP CORNERS

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TOLERANCES (UNLESS OTHERWISE NOTED)

DECIMALS	ANGLES	MM
.XX ±.030	±1/2°	.X ±.76
.XXX ±.010		.XX ±.254

REMOVE ALL BURRS AND SHARP EDGES TO .010 R MAX.

MACHINED SURFACES SHALL HAVE A 125 MICRO-FINISH OR BETTER.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.

DIMENSIONS DESIGNATED [XX] ARE IN MILLIMETERS.

DRAWING SCALE: 0.500 SHOWN FOR REFERENCE ONLY
DO NOT SCALE DRAWING

NEXT ASSY -	E-JOB 3455
MANUFACTURING DRAWING -	
CUSTOMER REFERENCE -	
ORIGINAL RELEASE DATE 27-FEB-2017	
THIS DRAWING CONFORMS TO ASME Y14.5-2009 AND SHAW DEVELOPMENT ES-2030	
THIRD ANGLE PROJECTION	



25190 Bernwood Dr., Bonita Springs, Florida 34135 WWW.SHAWDEV.COM

TITLE BOSS, SAE -24			
CODE IDENT NO. 59647	SIZE B	DRAWING NO. 908-1774-01	REVISION A
DRAWING STATE Released			SHEET 1 of 1

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