

4

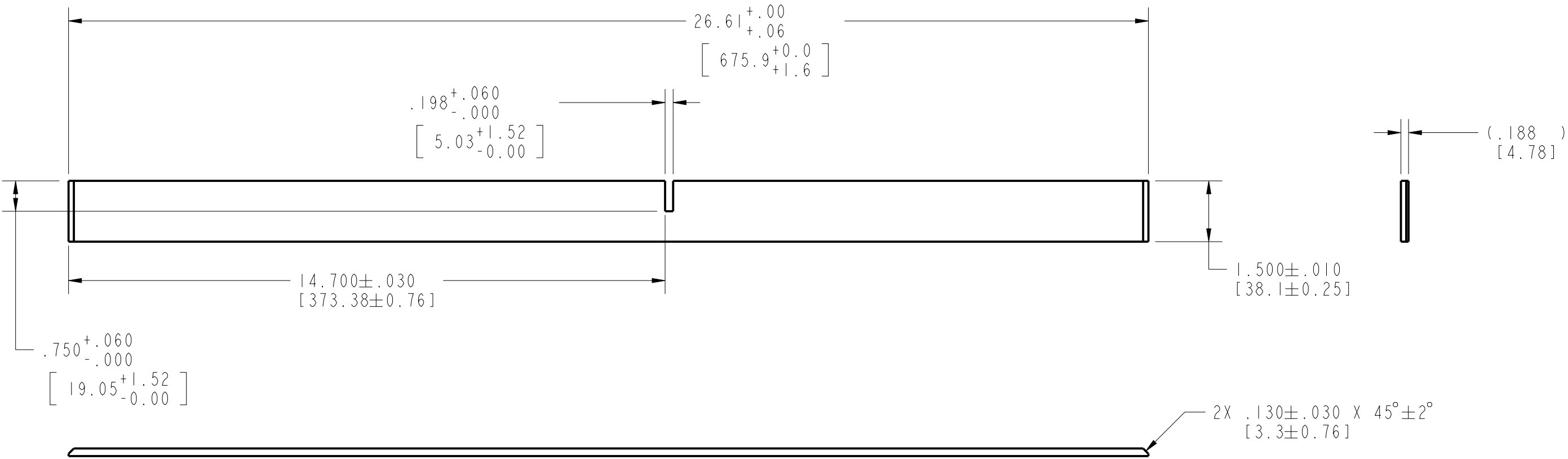
3

DRAWING NO. 918-1320-11

REV. A

1

REVISIONS					
RELEASE	LTR	DESCRIPTION	DRAWN/REV. BY	ENGINEER	DATE
ER0836	A	RELEASE FOR PRODUCTION	J. KOONCE	J. KOONCE	30-SEP-2019
					APPROVALS ON FILE



- NOTES:
- 1. MATERIAL: 7 GA STAINLESS STEEL-316L OR 304L PER ASTM A480
 - 2. FINISH: NONE
 - 3. COLOR: N/A

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TOLERANCES (UNLESS OTHERWISE NOTED)

DECIMALS	ANGLES	MM
.XX ± .030	± 1/2°	.X ± .76
.XXX ± .010		.XX ± .254

REMOVE ALL BURRS AND SHARP EDGES TO .010 R MAX.

MACHINED SURFACES SHALL HAVE A 125 MICRO-FINISH OR BETTER.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.

DIMENSIONS DESIGNATED [XX] ARE IN MILLIMETERS.

DRAWING SCALE: 0.375 SHOWN FOR REFERENCE ONLY DO NOT SCALE DRAWING

NEXT ASSY	E-JOB
918-1320-01	4832
MANUFACTURING DRAWING	
CUSTOMER REFERENCE	
ORIGINAL RELEASE DATE	
30-SEP-2019	
THIS DRAWING CONFORMS TO ASME Y14.5-2009 AND SHAW DEVELOPMENT ES-2030	
THIRD ANGLE PROJECTION	



25190 Bernwood Dr., Bonita Springs, Florida 34135 WWW.SHAWDEV.COM

TITLE			
EXTERNAL STIFFENER			
CODE IDENT NO.	SIZE	DRAWING NO.	REVISION
59647	B	918-1320-11	A
DRAWING STATE			SHEET
Released			1 OF 1