

4

3

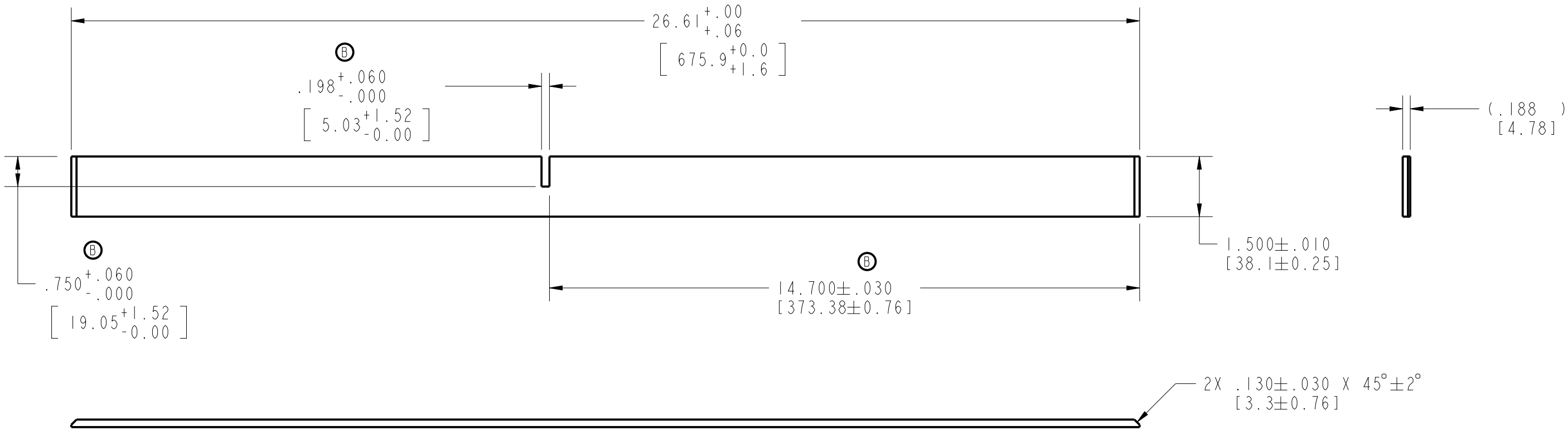
DRAWING NO. 918-1320-06

REV. B

1

REVISIONS

RELEASE	LTR	DESCRIPTION	DRAWN/REV. BY	ENGINEER	DATE	APPROVALS ON FILE
EC0638	B	ADD SLOT AND .750, 14.700, .198 DIM	J. KOONCE	J. KOONCE	30-SEP-2019	



- NOTES:
1. MATERIAL: 7 GA STAINLESS STEEL-316L OR 304L PER ASTM A480
 2. FINISH: NONE
 3. COLOR: N/A

NOTICE OF CONFIDENTIAL INFORMATION AND PROPRIETARY RIGHTS:
THIS DOCUMENT MAY NOT BE DISCLOSED TO OTHERS EXCEPT BY EXPRESS WRITTEN PERMISSION OF SHAW DEVELOPMENT, LLC.
THIS DOCUMENT CONTAINS CONFIDENTIAL COMMERCIAL AND TECHNICAL DATA, CONCEPTS AND OTHER INFORMATION, ALL OF WHICH ARE PROPRIETARY AND OF ECONOMIC VALUE TO SHAW DEVELOPMENT, LLC.
THIS DOCUMENT MAY NOT BE USED FOR MANUFACTURE OR PROCESSING USES ABSENT EXPRESS WRITTEN PERMISSION OF SHAW DEVELOPMENT, LLC.
ANY USE OTHER THAN CONFIDENTIAL EVALUATION IS STRICTLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF SHAW DEVELOPMENT, LLC.
© 2019 Shaw Development, LLC. All rights reserved.

TOLERANCES (UNLESS OTHERWISE NOTED)

DECIMALS	ANGLES	MM
.XX ±.030	±1/2°	.X ±.76
.XXX ±.010		.XX ±.254

REMOVE ALL BURRS AND SHARP EDGES TO .010 R MAX.

MACHINED SURFACES SHALL HAVE A 125 MICRO-FINISH OR BETTER.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.

DIMENSIONS DESIGNATED [XX] ARE IN MILLIMETERS.

DRAWING SCALE: 0.375 SHOWN FOR REFERENCE ONLY
DO NOT SCALE DRAWING

NEXT ASSY	E-JOB 4832
MANUFACTURING DRAWING	
CUSTOMER REFERENCE	
ORIGINAL RELEASE DATE 21-Jun-2019	
THIS DRAWING CONFORMS TO ASME Y14.5-2009 AND SHAW DEVELOPMENT ES-2030	
THIRD ANGLE PROJECTION	



25190 Bernwood Dr., Bonita Springs, Florida 34135 WWW.SHAWDEV.COM

TITLE EXTERNAL STIFFENER			
CODE IDENT NO. 59647	SIZE B	DRAWING NO. 918-1320-06	REVISION B
DRAWING STATE Released			SHEET 1 OF 1