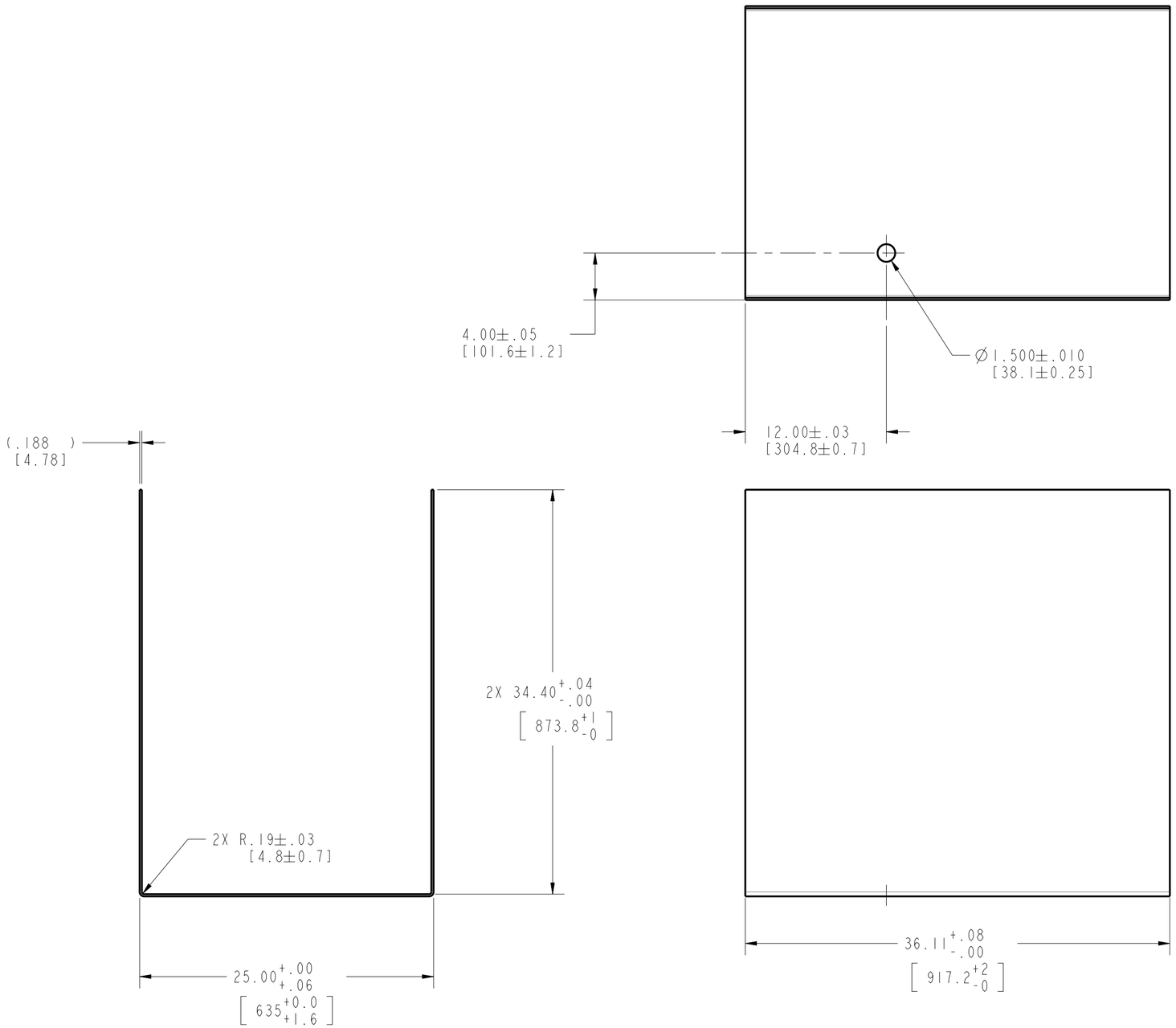
REVISIONS						
RELEASE	LTR	DESCRIPTION	DRAWN/REV. BY	ENGINEER	DATE	APPROVALS ON FILE
ER0836	A	RELEASE FOR PRODUCTION	E.GALVAIRE	J.KOONCE	21-Jun-2019	



NOTES:
1. MATERIAL: 7 GA STAINLESS_STEEL-316L OR 304L PER ASTM A480
2. FINISH: NONE
3. COLOR: N/A

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TOLERANCES (UNLESS OTHERWISE NOTED)

DECIMALS	ANGLES	MM
.XX ±.030	±1/2°	.X ±.76
.XXX ±.010		.XX ±.254

REMOVE ALL BURRS AND SHARP EDGES TO .010 R MAX.

MACHINED SURFACES SHALL HAVE A 125 MICRO-FINISH OR BETTER.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.

DIMENSIONS DESIGNATED [XX] ARE IN MILLIMETERS.

DRAWING SCALE: 0.125 SHOWN FOR REFERENCE ONLY DO NOT SCALE DRAWING

NEXT ASSY: 918-1320-01 | E-JOB: 4832

MANUFACTURING DRAWING

CUSTOMER REFERENCE

ORIGINAL RELEASE DATE: 21-Jun-2019

THIS DRAWING CONFORMS TO ASME Y14.5-2009 AND SHAW DEVELOPMENT ES-2030

THIRD ANGLE PROJECTION

SHAW DEVELOPMENT
25190 Bernwood Dr., Bonita Springs, Florida 34135 WWW.SHAWDEV.COM

TITLE: BOTTOM PANEL

CODE IDENT NO.	SIZE	DRAWING NO.	REVISION
59647	C	918-1320-03	A

DRAWING STATE: Released | SHEET 1 OF 1

DRAWING NO. 918-1320-03 REV. A